

TECHNICAL SERVICE BULLETIN

SUBJECT

Recommended practices for installation and operation of all M-3020/PRO20-12 pumps

MODELS AFFECTED

M-3020 series and PRO20-12 series fuel transfer pumps manufactured November 2013 to January 2018.

ACTION

GPI® recommends the use of 133532-02 Fuse Kit **Figure 1** on all M-3020 and PRO20-12 pumps. Based on 10 AWG wire, this larger fuse kit has less voltage drop. Please contact GPI for replacement fuse kits to be provided at no cost to you.

GPI recommends installing only one pump per battery. Using more than one pump on the same battery could create a hazardous situation in a fault condition. Optional to use an appropriate selector switch such that only one pump can be run at a time.

Remember to advise users that these are intermittent duty pumps, they are not continuous duty pumps. After running a pump for a maximum of 30 minutes, allow it to cool for 30 minutes. To avoid damage, do not run pump more than 10 minutes with the nozzle closed (in bypass).

If you have questions, please call GPI customer service at 800-835-0113.

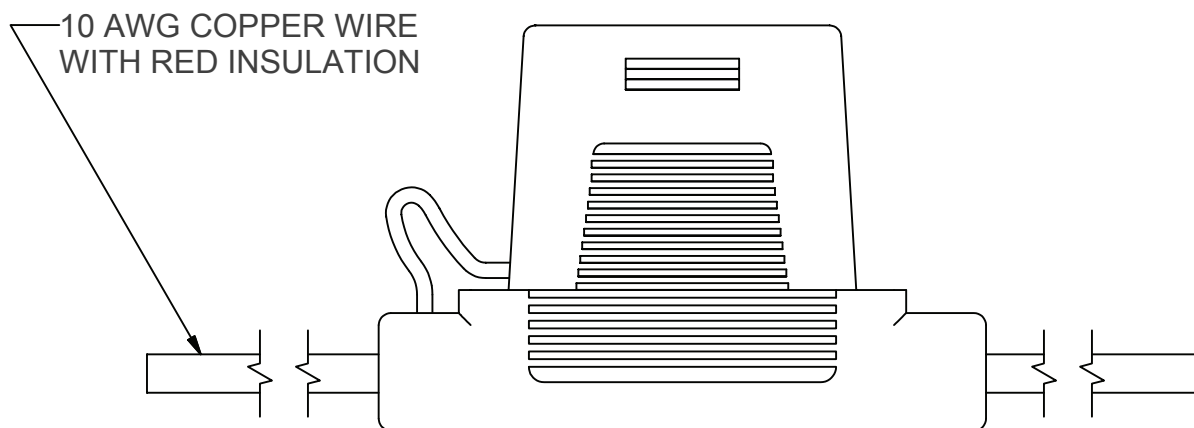


Figure 1